



2025 Limited Weld Demo Rules

Updated February 10th

Evergreen Speedway, Monroe, WA

NO EXPRESSED OR IMPLIED WARRANTY OF SAFETY SHALL RESULT FROM PUBLICATIONS OF OR COMPLIANCE WITH THESE RULES AND/OR REGULATIONS.

These rules are intended as a guide for the conduct of the sport and are in no way a guarantee against injury or death to a participant, spectator, official or others. Track Officials shall be empowered to permit minor deviations from any of the specifications or impose further restrictions that, in their opinion do not alter the minimum acceptable requirements.

NO EXPRESSED OR IMPLIED WARRANTY OF SAFETY SHALL RESULT FROM SUCH ALTERATIONS OF SPECIFICATIONS.

Interpretation of or deviation from these rules is left to the discretion of the officials. **Their decision is final.** It is the responsibility of the driver to ensure their car conforms to all rules and regulations at all times.

Explanation

The **Limited Weld Demo Derby Class** is designed to be a class that allows builders more latitude when prepping their vehicles. Some welding, Engine swaps, Engine cradles and more are allowed. These rules specifically state what can be done to the vehicle. **There are no gray areas. If it doesn't say you can, then you can't.**

Competition Rules:

1. You must make an AGGRESSIVE HIT every 2 MINUTES. Sandbagging will not be tolerated
2. Team driving will not be tolerated.
3. Any open door may cause DQ.

4. You are allowed 2 fires. A third fire will be cause for DQ in the current event.
5. Any careless or intentional driver's door hit will be cause for DQ
6. Using your driver's door as a defense will be cause for DQ
7. Drivers must remain in the vehicle with helmet, seatbelt and eye protection on until notified by an official that is safe to exit the vehicle.
8. All cars are required to have a bright colored stick or flag firmly attached to the driver's side A pillar. You must pull your flag if you are unable to continue competing or if directed by an Official.
10. Intentional or repeatedly exiting the defined area of competition may result in disqualification
11. Obey the Officials commands.
- 12. Time Limits for FINAL 2 COMPETITORS. MUST make AGGRESSIVE HIT EVERY 1 MINUTE. AT the end of 10 Minutes a Tie May be Called with the 2 Competitors splitting first and second place.**

A. Competing Models

1. Open to any make of car
2. Imperials of any year are not allowed.
3. No Imperial sub frames
4. No Ambulances, Hearses or Limousines allowed.
5. **Body and Frame swaps are allowed (Ford to Ford) - (GM to GM) etc.**

B. General Preparation

1. All Glass except front windshield must be removed. All loose glass must be cleaned out
2. Front windshield may be replaced with expanded metal, but still must follow window bar rules.
3. Car exterior must be stripped of all molding, headlights, trim, tail lights etc.
4. All Flammable material must be removed from interior. Head liner, rear seats, door panels, carpet etc.
5. All vehicles must have a roof sign showing their number on both sides. Minimum of 15" x 15". Must not strengthen the car in any way.
6. Front seat must be securely fastened to the floor. These bolts may not go through the frame.
7. 5 point safety harness is required. **Only 1 driver seat allowed. No passenger seats.**
8. Rear seats in all cars and all decking in station wagons must be removed
9. No fresh "sedagon" or wedge cars are allowed.
10. All cars must be painted. No dark colored cars without contrasting lettering scheme.
11. **No spikes, sharp objects or pointed objects will be allowed on any car.**
12. **No washers over 3" OD X 3/8" for mounts on any parts.**

C. Frames

1. No painting, buffing, oiling, or undercoating of Frames. You will not be inspected or allowed to compete
2. May weld from the front of the control arm, forward. Factory seams only.
3. Front Frame rails may be cut off no further than the front of the factory core support holes.
4. No part of the frame may go inside of the bumper.
5. Closing of the Y frames allowed. No added metal.
6. You may tilt any car in only 1 of the following ways only.
 - a. You may cold pitch. No added metal

- b. 1980-2002 FOMOCO frames may cut all three flaps at the firewall and pull the front end down moving the flap ½ inch and re-weld only the 3 cuts. Do not weld any other crush box seams. No added metal.
 - c. You may tilt at the transmission cross member by cutting a pie slice out of the frame, and using your transmission cross member to weld back together.
- 7. **1998 and newer Watts-Link conversion for Fords.**
 - a. You may convert a Watts-Link to a standard 4 link system.
 - b. Use of upper and lower trailing arm brackets of an older Ford or Aftermarket brackets are allowed.
 - c. Aftermarket upper brackets cannot be larger than 5"x7"x **3/8"** and may be attached with a max of (4ea) ½" bolts on each side (now welding in upper brackets). Lower brackets may be welded to the side of the frame and be no bigger than **4"x6"x4" 3/8" material.**
 - d. No positioning of brackets to strengthen the front down legs of the rear hump
 - e. Must be mounted in the stock location
- 8. **2003 and newer Fords**
 - a. Must run the original aluminum cradle and stock lower A- Arms
 - b. Motor mounts must mount off the existing cradle bolts. No frame welding allowed for these components.
 - c. No mounting engine plate or component may extend more than 2" in front of or behind the cradle bolts. Measured from the center of the bolt.
 - d. No pinning of frame
 - e. Do not weld any seams behind the A-arm, even if the factory skip-weld the seam, Do Not weld!
 - f. You may cut the excess frame off the front rails, but you may not move the front body mount. All body mounts must remain in the stock location.
 - g. **Must run factory rack and pinion steering and struts. Strut risers may be used. Upper A-Arm must be maintained in stock position. No Fabricated Mounts**

D. Brakes

- 1. All cars must be able to demonstrate the ability to stop at any time. If your brakes do not work, you will not compete

E. Tires and Wheels

- 1. Any tire allowed. DOT, Forklift, Skid-steers etc.
- 2. Any passenger car wheel may be used. May have up to 1/2" full weld in centers and 1 ½" MAX lip guards.
- 3. No bead-locks
- 4. No studded tires
- 5. No duals

F. Bumpers and Bumper Brackets

- 1. Bumper swaps are allowed. You may use any OEM car bumper **OR** a homemade bumper.
- 2. Homemade bumpers must be no bigger than **8"x8" (8" tall and 8" deep)** and no wider than the body of the car. **Homemade bumpers may have a 14" point spread cover 36"- point measured from back of the bumper to the point, and must have 8" flat point on front of point. Manufactured replica bumpers must not be larger than OEM bumper.**

CHOOSE ONE!

3. OEM bumpers may be reinforced. All reinforcements must be on the inside of the bumper. You may weld outer skin to inner structure of OEM bumpers.
4. Bumper may not be welded to the body.
5. Bumper brackets you have **3 options: CHOOSE ONE!**

- A. Use factory shock/brackets from a car in the class, shock brackets may not extend more than 14" from the edge of the frame.**
- B. May use a 14" piece of 4"x 3/8" flat bar welded to the bumper and outside of the frame only. 14" will be measured from the back of your bumper.**
- C. May use a 14" long piece of 2" x 2" x 1/4" square tube welded to the bumper and outside of the frame. 14" will be measured from the back of the bumper.**

6. Rear bumper brackets must follow front bracket rules.
7. Bumper height measured from the ground to the bottom of the bumper must be a minimum of **13"** and a maximum of 21". Both front and rear.

8. (2) 36"x2"x1/4" thick bumper straps may be used. Must only be welded 6" each on bumper side and 6" on body side.

G. Body Bolts

1. Body Bushings may be removed
2. OEM bolts may be replaced with 5/8" max.
3. You may add a 3" x 3" plate or 3" washer (maximum size) on the body side of the bolt.
4. You may add a 1" washer (maximum size) on the frame side of the bolt
5. **You may put your 1" all thread through the core support on the front, bolts must run through the factory core support body mount hole and frame hole. If your frame has a bracket to mount the core support body mount, you may weld the bolts to the side of the frame. 12" max 2"x2" square tube core support spacers may be used. May be welded to frame or bumper.**
6. You may use (2ea) extra body mounts in the position of your choice behind the firewall. **MAX 5/8"x 8" bolts and 3"x 3" washer.** Extra bolts must be painted bright orange

H. Hoods

1. Hoods must be bolted or chained shut only. May use max (16ea) 3/8" bolts to re-bolt the hood skin.
2. You may bolt your hood down in 6 spots with bolts, chains, #9 wire, or bolted angle.
3. Maximum of 1" all thread with 6" washers. No pipe.
4. 2ea of your hood bolts may go through the factory frame holes, replacing the factory core support body bolts. If your frame has a bracket to mount the core support body mount, you may weld the bolts to the side of the frame. The other four must be sheet metal to sheet metal
5. Chain must be a single piece of 3/8"max chain, bolted together with a 3/8" bolt.
6. #9 wire may be used, 3 wraps in each spot.
7. 6" of 2"x2" angle may also be used, 1 welded to the fender and the other welded to the hood bolted together with 2ea 3/8" bolts.
8. No welding of cut outs allowed.
9. You must have a minimum 10" hole in hood for fire protection
10. Hoods must be able to be opened at the request of the Technical Inspector
11. Hood must be in stock location.

I. Doors and Windows

1. Doors may be welded on the outside only. **2" x 1/4" strap maximum**
2. Doors that are not welded shut must chain them closed in at least (2ea) spots
3. You may smash the inner and outer skin together and weld them solid. You may use a maximum strap size of 2" x 1/8" strap to fill the gap. This includes wagon tailgates
4. Wagon tailgates will be treated as a trunk lid.
5. You must have a front windshield bar. Must meet the following criteria
 - a. 3/8" thick x 3" wide flat bar only extending from roof to firewall
 - b. May not extend more than 6" onto the roof or firewall.
 - c. Must be attached to sheet metal only.
 - d. Must be a minimum of 16" from either pillar.
 - e. (2) bars maximum
6. One rear window bar is allowed. Must meet the following criteria
 - a. 3/8" thick x 3" wide flat bar
 - b. May not extend more than 6" onto the top or bottom
 - c. May not be attached to trunk lid, frame, or any cage components.

#7. Driver's door may be skinned with 1/8" plate no larger than the door from seam to seam.

J. Trunk Lids

1. May be chained, bolted OR welded in 8 spots in any combination.
2. Bolts: 1" diameter (max) with 6" diameter 1/4" thick (max) washer.
3. Chains: MAX 3/8" thick and 3' in length.
4. Welds: MAX 6" in length. May use **2"x1/4"** or 1/2" round bar for filler.
5. 2 of the 8 spots may be 1" all thread from the trunk lid to the frame. May go through factory body mount hole or be welded to the side of frame, MAX 4" weld.
6. All spots must be sheet metal to sheet metal only. (with exception of the 2 trunk pins)
7. You may dish, wedge, "V", or tuck your trunk lid. Must stay 10" above the trunk floor (measured from the top of the frame rail and 12" from the end of the frame). If the speaker deck is removed, only 2ea of your trunk spots may be on the front of the deck lid.

K. Body

1. Body creasing, enhancing of existing body lines and addition of body lines is allowed to the sides of the car only.
2. Trunk lid seams must be clearly visible and accessible
3. No doubling of body panels allowed. No added metal. Any spot with 4 layers of sheet metal or more will be required to be torched out completely.
4. Quarter panels must remain vertical
5. Core support seam welding or re-bolting is not allowed
6. Holes may be cut in the floor and firewall to accommodate the shifter, fuel lines and transmission lines.
7. You may cut a hole in the firewall to accommodate the engine, within reason.
8. You may have up to (5) 3/8" (max) bolts in each wheel opening. They may not be higher than 5" above the stock lip location of the wheel opening
9. You may remove speaker deck on any car.

L. Radiator & Radiator Supports

1. Radiator must be in the stock position in front of the engine.
2. Radiator supports must remain in the stock location
3. OEM style radiators only. No homemade allowed
4. No homemade expansion tanks
5. No added cooling capacity. No supplemental cooling devices allowed.

6. **A radiator protector may be used. A/C condenser with expanded metal or 1/8" plate with 50% of surface area removed. May be mounted to core support no larger than 2" wider than the radiator opening, mounted with a maximum of 6 – 3/8" bolts**

M. Batteries

1. Batteries must be re-located inside the cab. **2 batteries MAX.**
2. Your battery box must be of metal Construction full enclosed, and securely fastened to the floor. The lid must be securely fastened shut using 5/16" bolts or 2" straps. (I.e. seat belts).
3. NO RATCHET STRAPS OR BUNGEE CORDS OF ANY TYPE.

N. Fuel Delivery Systems and Gas Tank Protector

1. No plastic tanks or Boat tanks allowed. Metal fuel tanks only.
2. **15-gallon tank max.**
3. Original gas tanks must be removed from the car
4. You must have the gas tank securely mounted
5. **Gas tank must be bolted in the center of car in rear seat area.**
6. It may not be bolted through the frame in any way, may NOT be used as a kicker of any kind.
7. You may use a gas tank protector. It must be a maximum of 36" x 36" AND have a minimum clearance of 8" from the interior door skins on the sides and a 1" minimum clearance from all other sheet metal and **MAY NOT** extend out past the back seat.
No sheet metal may be removed from rear seat area.
8. Gas tanks may be bolted to rear seat bar. RECOMMENDED
9. Fuel lines may be run inside the car. If you use rubber gas line, you must run the line through a larger hose such as a garden hose or electrical conduit. ****NO Metal fuel lines in car**** hydraulic hose highly recommended
10. Fuel lines must be secured to the floor and kept from pinch points
11. Automotive pump gas only, NO ALCOHOL.
12. Electric fuel pumps are allowed. They must be covered and have an on/off switch clearly marked in large letters.
13. All lines must be double clamped.

O. Engines

1. Any engine may be used in any car.
2. Lower engine cradles are aloud.
3. IF YOU ARE NOT RUNNING AN ENGINE CRADLE. You may chain the motor, but you must use an existing bolt. Chains may not be higher than the top of the stock engine mount cup. Chains may not be attached to the cylinder heads, header flanges of engine plates. 1 Chain per side, 3/8 max OR you may weld a 6x3" inch plate for the factory engine side mount to frame.
4. No engine oil coolers are allowed.
5. You must have an air cleaner over the carburetor at all times.
6. No starting fluid is allowed.
7. Mopars are allowed to secure K member in the following ways:
 - A. Remove pucks and bolt tight to frame, stock size bolts only.
 - B. Or Leave pucks in between and weld 4 - 3 inch welds, total (not per side) of 12 inches only.

P. Distributor Protectors/Cradles

1. Absolutely no distributor protectors, mid-plates, **or valve cover/ coil pack protectors or any other protection plate/device.**
2. Lower engine cradles and pulley protectors are allowed.
3. Lower engine cradles must conform to the following:
 - A. Be no taller than the bottom of the exhaust ports
 - B. Be a minimum of 1" forward of the transmission bellhousing

- C. Front plate must be no taller than the valve covers and 1" wider than the heads.
4. Pulley protectors may not extend more than 2" forward of the pulley, 14" wide max, and be no taller than 1" above the crankshaft centerline.
 5. You may shape the engine side of the firewall only, do not weld or bolt anything to the firewall. Do not re-enforce the firewall/cowl. Do not beat, paint, bolt, weld on, weld to or modify the driver's side of the firewall/cowl in any way.
 6. **STACK PROTECTORS ARE ALLOWED. May only be attached to the exhaust and have a Carb Halo protector that is only mounted to exhaust and 2 both to front of engine cradle. Protector may be no larger than the valve cover.**

Q. 7. Transmissions

1. Transmissions must be of passenger car origin
2. No aftermarket bellhousings, transmission cases, or transmission protectors aloud.
3. Transmission coolers may be used, but they must be secured in such a way to prevent injury. May not bolt through frame or act as a kicker. Metal or braided lines must be used.
4. Steel tail shafts may be used.
5. Skid plates may be used, must be bolted to the pan bolts only and no bigger than the factory pan.
6. **Transmission crossmember may be replaced with 2"x3"x 1/4" tubing max, and maximum 1 – 6" long 2"x2"x1/4"angle iron support – 1 PER SIDE.**

R. Suspension

- a. Ball joints may be changed out to stock style replacement. If welding in BJ's, you may us a weld in ring. Ring bay be no bigger than 1" tall and **1/4"** thick, and my only be welded to the control arms.
- b. Leaf springs must be in the factory position.
- c. You may change coil springs.
- d. Suspension must be original factory suspension for that car.
- e. You may not remove the shocks and put pipe or all thread in their place.
- f. You may not plate, reconfigure or re-enforce front A-arms
- g. You are allowed to weld A arms down using a maximum of (2) 2" x1/8" thick x 4" long flat bar per side of the car.
- h. You may reinforce your tie rods, but you must use the OEM style tie rod ends.
- i. Pipe Tie Rods are allowed but you must use the stock style ends, no aftermarket heims.
- j. Steering wheel to Steering gearbox may be modified.
- k. Aftermarket steering columns allowed.
- l. Shock absorbers must be factory replacement for that year, make and model of car.
- m. No truck shocks, no all thread shocks, no exotic shocks, no mystery shocks, no oversized shocks.
- n. Air shock lines must be cut.
- o. Leaf Springs Specifics
- p. **Front suspension components, A-Arms, Spindles, & Steering Parts may be swapped with from a car in the class.**

- i. No leaf to coil conversions. These rules only apply to factory leaf sprung cars
- ii. You may clamp leaf springs 4 clamps per leaf, 2in x ¼' strap. Max 2 3/8 bolts per clamp
- iii. No homemade mounting plates or oversized U-bolts will be allowed.
- iv. No welding on the spring pack
- v. No flat stacking springs

S. Rear Ends

- a. No part of rear end may strengthen the car's frame or body in any way.
- b. You may use any type of rear end (Ford / Mopar / GM / Hybrid). Full floaters aloud, but only using 5 lugs to attach wheels.
- c. OEM rear end trailing arms must be used, and may be reinforced. They must have a bushing and a bolt that allows the rear end to pivot. They may be shortened or made longer. They must attach in stock configuration for the suspension setup you are using. Rear end must remain in the stock location within the original mounting location. Do not move rear end forward or backwards to support the frame
- d. Rear end braces are allowed, but they may serve no purpose other than to strengthen the rear end housing. They may not extend from the rear end further than 6" in any direction and may not be higher than the top of the axle housing unless it is a mounting bracket for the trailing arm. And in no way come in contact with the frame.

T. Cages & Door Bars

- a. You may use channel door bars. They must be a minimum of 8" wide ¼" thick iron, wide NO guard rail or grader blade. Total length is not to exceed 78" max. This bar may not be more than 6" past front door seam. Must be mounted in at least 3 places and extend through the inner panels with washers and plates. The ends of the side iron must be cut at a 45-degree angle.
- b. Dash bar must go from window post to window post in the former position of the dashboard. May be welded in, must be bolted, may NOT be mounted or touch the fire wall, floorboard or frame in any way.
- c. Dash bars must be mounted above the steering column, and stay a min of 5" from the fire wall.
- d. A rear cross must be installed behind the seat from door skin to door skin as close to the B-pillar as possible and at least half way up from the floor, must be a minimum of 3" pipe or square tubing with plates welded on the ends. The plates may not extend more than 15" past cross bar toward rear of car, the cross brace must be mounted with a minimum of 2 bolts on each side extending the side Iron. This Bar May NOT be welded to the frame.
- e. No kickers or contoured bars.
- f. If you choose to run an internal cage, door bars/side bars must be 4" off the floor, all other bars must be 8" off the floor, measured at the body bolt elevation
- g. You may use channel or tubing up to 8" OD max for all interior bars except door bars which may be larger.
- h. Seat bar must be no further than 8" behind the seat. Interior door bars may not extend more than 8" behind the seat bar.
- i. All cage components must be in the interior of the car, not inside the door structure with the exception of the driver's side. This door bar MAY be inside the door structure to allow more room for driver's safety.
- j. The ONLY cage that may be tied into the frame is; 2 down bars on each side of the car using 2"x3" material max. 1 of the bars must be directly in line with the rear cross bar and go straight down to the frame. The other may be attached to the inside door bar in the location of your choosing anywhere in between the inside front door seams.

U. Halo or Rollover Bars

- a. All cars must a minimum of 1 upright vertical rollover post (recommended 2). Upright must be located directly behind the driver seat. Must be made up of a minimum of 3 inch round or square tubing with 4x4 plates welded on the top and bottom of tube. The upright must extend from the floor to the roof or from the rear cross bar to the roof.
- b. You may add a halo bar to the cage components listed above if you choose not to run a vertical roll bar inside the car. It may not exceed 5" in diameter.
- c. This bar must attach to the rear seat cross bar, no exceptions.
- d. Halo bars must be in a direct vertical line with the seat bar.
- e. Halo bars may NOT be angled toward the rear of the car. They must be vertical.
- f. You may bolt the halo bar to the roof sheet metal in 2 places and may not extend forward or backwards on top of the car.

V. Repairing Pre Ran Cars

- a. When repairing damaged cars, you may use (2) 4"x6"x 3/16" plate per frame section. These plates may not touch each other in any way. Repair plates must have an inspection hole drilled in the center so the Tech official can see thickness of plate.
- b. A frame section is one frame rail in front of or behind the OEM transmission crossmember, 2 plates RR frame, 2 plates LR frame, 2 plates RF frame and 2 plates LF frame rail. You may not add any more plate than this.
- c. 2 PLATES MAX PER FRAME SECTION.

W. Inspection Procedures.

- a. Official's decisions are final.
- b. Car must be in inspection line no later than 7pm when at Evergreen Speedway (Slamfest at the spring Puyallup fair will have its own times).
- c. You will be given one (1) opportunity to correct items on your car.
- d. Each car gets a maximum of 2 times thru inspection.
- e. YOUR HOOD MUST BE OPEN FOR INSPECTION--- IT DOES NOT MATTER WHO YOU ARE.
- f. Do not come to the inspection line if you are not done preparing your car.
- g. Any added or welded metal plate/rod or material not specifically covered in the rules, will be removed completely as well as the surrounding metal. Don't do it or your car will be weakened!
- h. It is your responsibility to report to tech. Failure to report to tech or competing in any event with a car that has not been inspected will result in immediate disqualification and a monetary fine
- i. Protests are not allowed. Official's decisions are final

X. Safety

- a. Driver must wear helmet, seat belt and eye protection at all times during competition.
- b. Driver must remain in vehicle with all safety equipment on until directed by a track official to exit the vehicle. (fire is the only exception)
- c. Driver's door hits are illegal. Any driver's door hit deemed intentional will be cause for disqualification. Repeated unintentional or careless driver's door hits will be cause for disqualification. Official's determination is final

- d. Intentional or repeated unintentional use of your driver's door as a defense may result in disqualification.
- e. No hot rodding in the pits
- f. You are allowed 2 fires. The third fire will be cause for disqualification

Y. BONUS

- a. You may use ONLY 1 of the following items:
 - 1. Aftermarket steel or aluminum bellhousing. May only be attached the transmission using the factory pump bolts and to the engine using factory bellhousing bolt locations. May not touch or attach to cradle, pan protector, frame, or cage component. If you are running a pan protector a 1/2" gap is required between the protector and bellhousing.
 - 2. 3 Bar transmission brace. Each bar may be no bigger than 1 1/2" OD, and be attached to the factory bellhousing bolts and a tail housing plate. Tail housing plate may be no bigger than 8" wide and 10" tall and only attached to the tail housing bolts, NOTHING ELSE. Google search for reference "Nerat 3 bar transmission brace"
 - 3. 1ea EXTRA 4"x12" flat bar 1/4" thick PER FRAME RAIL. May be attached to the frame only in any location that you choose. 1/2" weld max and may be folded and shaped as needed. BUT it must stay as 1 piece. Leave a corner un-welded to verify thickness.

**Please text any car building questions to:
MIKE NORDSTROM 253.381.4062**

If your question is not a basic yes or no answer, please allow for some time for a response. Everything is consulted between the Tech Inspectors.